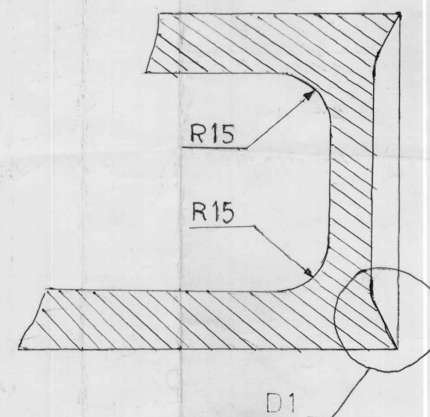
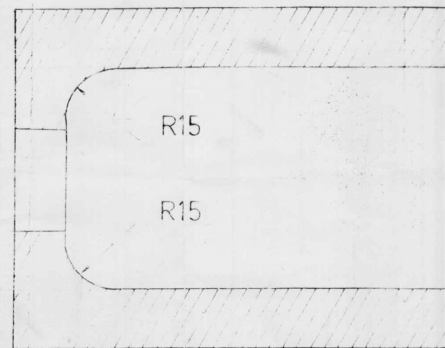
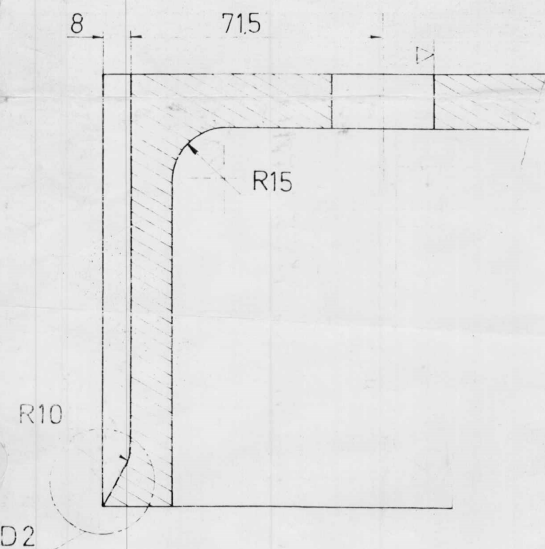
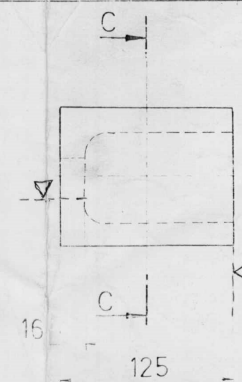
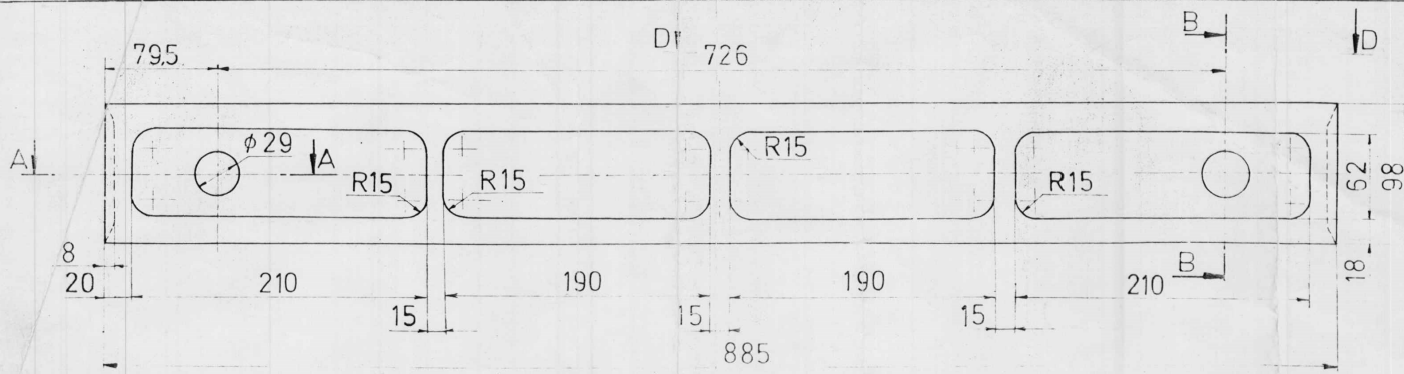


SECTION A-A
SC.1:1

SECTION B-B
SC.1:1

SECTION C-C
SC.1:1

Detail D1
SC.2:1

SECTION D-D
SC.1:2.5

Detail D2
SC.2:1

NO.	REV.	DATE	SIGNATURE	REMARKS

HEGMATAN CEMENT CO.

POLAX COOLER 924 S

GRATE UNIT KQ 1580

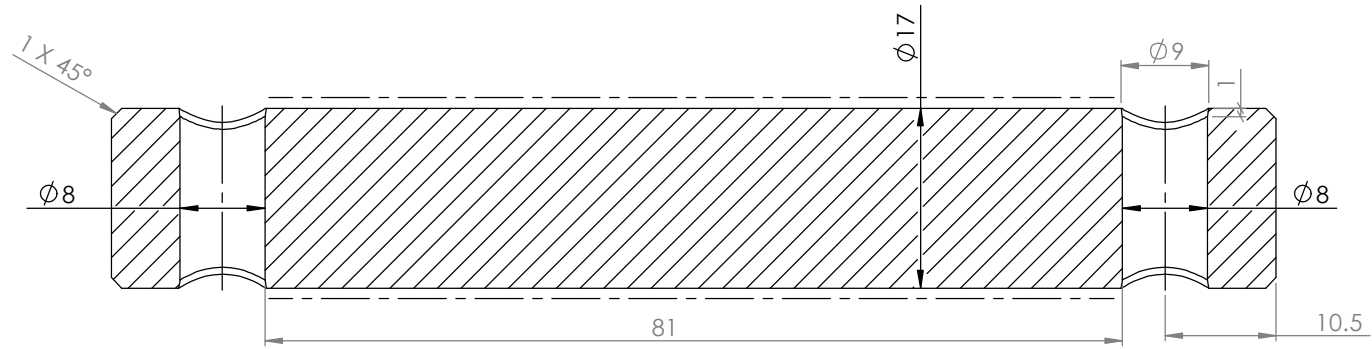
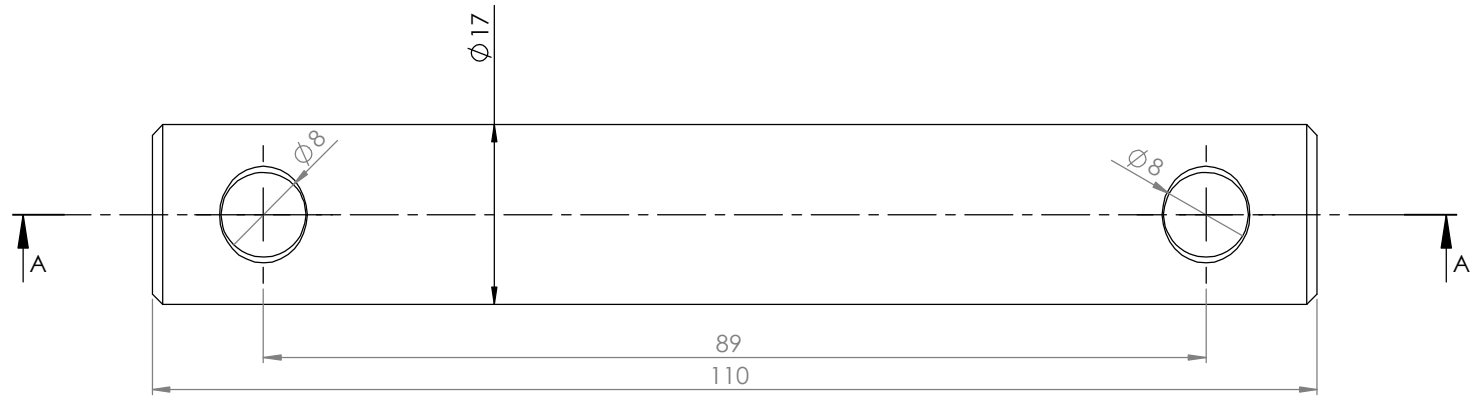
D RAWING NO. 2 10 01 88

DESIGNED: M. A. K. DATE: 15.12.15 SCALE: 1:1

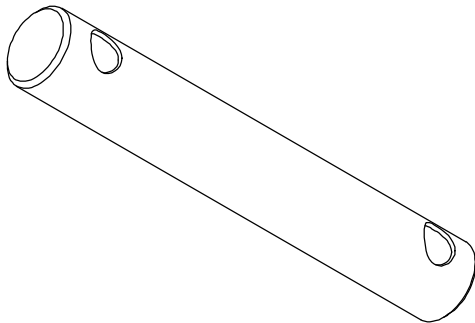
DRAWN: M. A. K. CHECKED: M. A. K. APPROVED: M. A. K.

Mat. G-X40C NiSi251

39-40

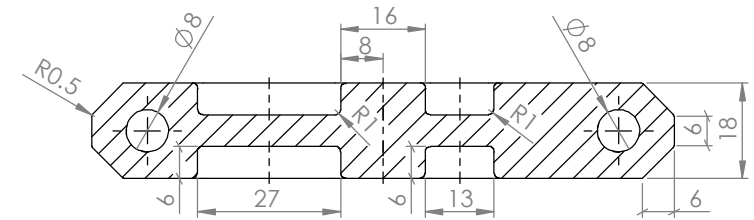
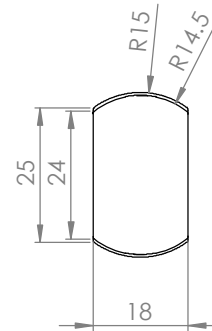
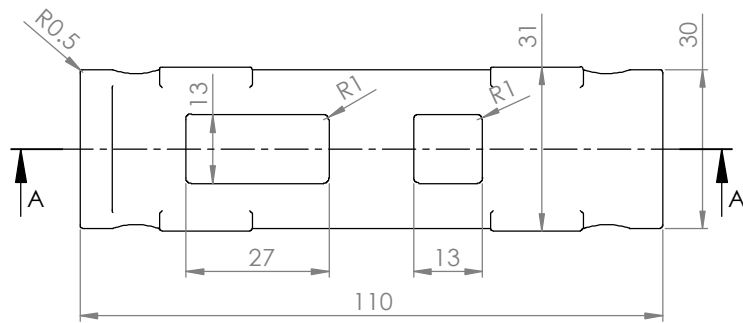


SECTION A-A
SCALE 2 : 1

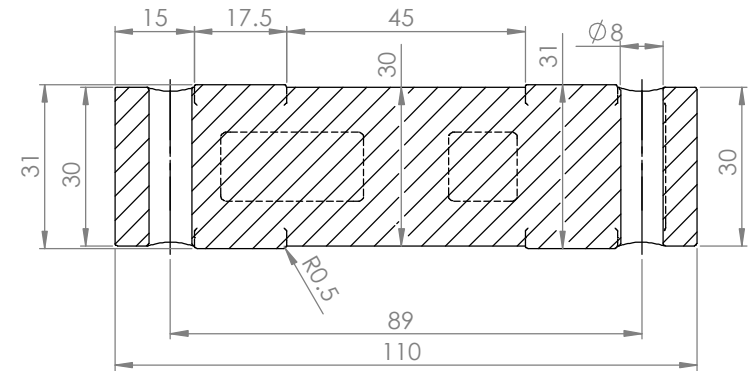
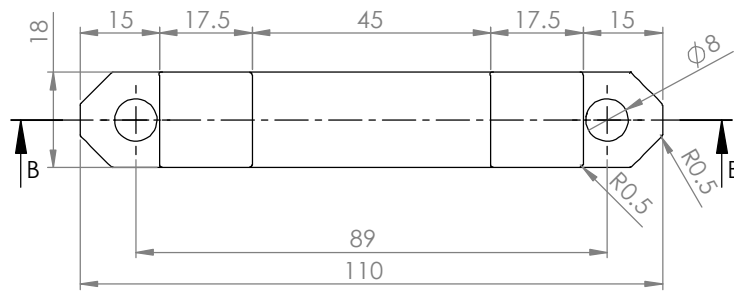


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN: A.kamandani				SIGNATURE		DATE		TITLE:			
CHK'D: A.kamandani						97/10/16		cement elevator II			
APPV'D								DWG NO.			
MFG								pin 17-110			
Q.A								A3			
						MATERIAL:					
						MO 40 /HRC 45					
						WEIGHT:		SHEET 1 OF 1			

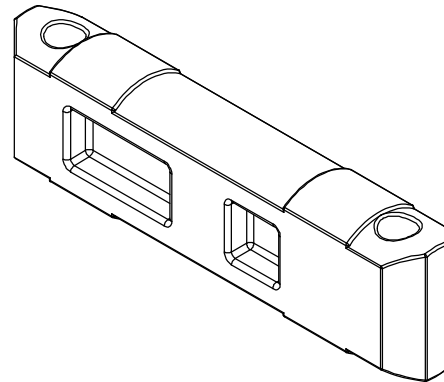
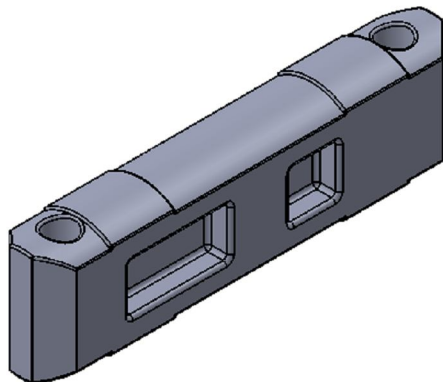
Hegmatan Cement Company



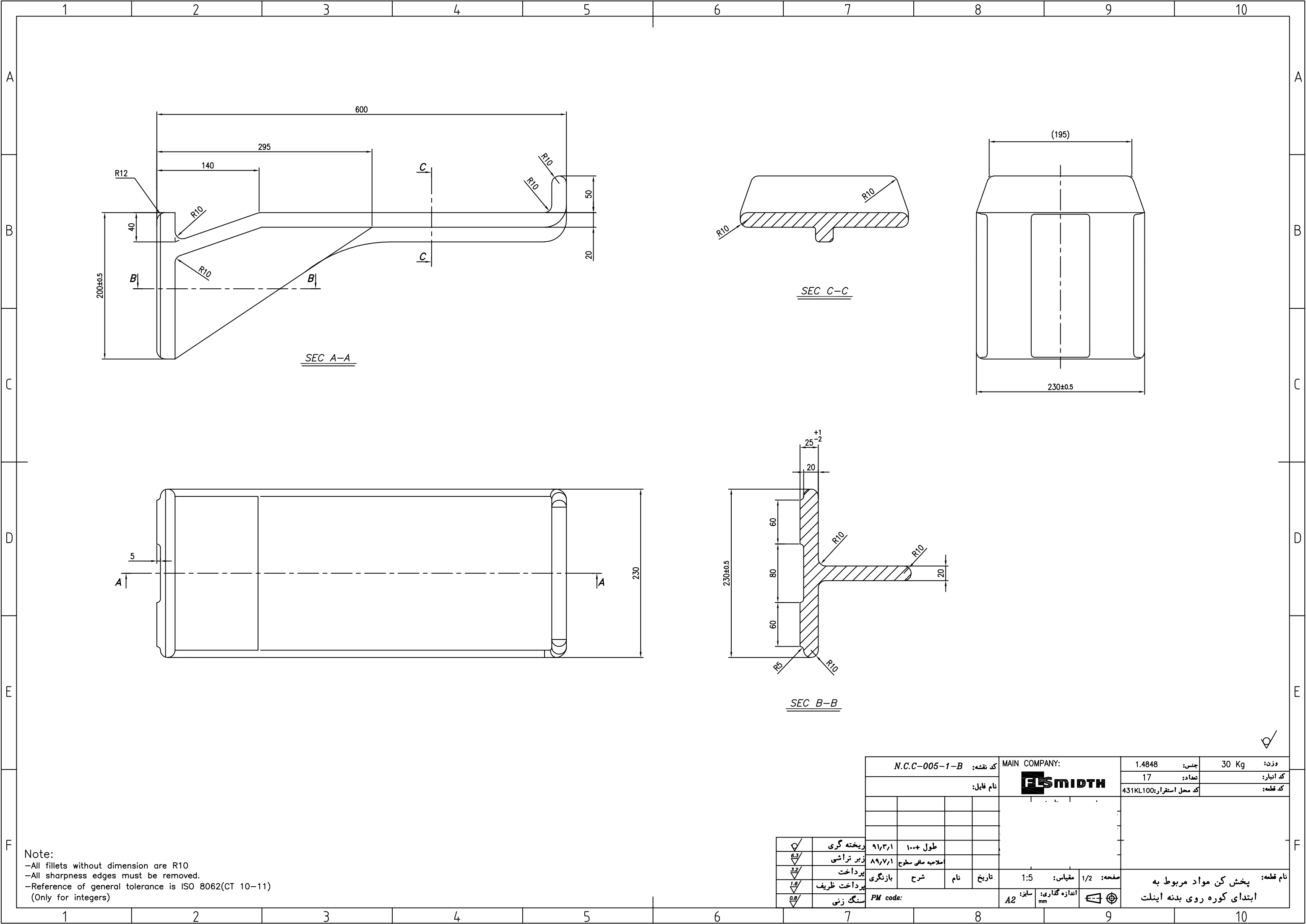
SECTION A-A



SECTION B-B



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION
				NAME	SIGNATURE	DATE		Hegmatan Cement Company	
DRAWN: A.kamandani						97/10/16		TITLE:	
CHK'D: A.kamandani						97/10/16		cement elevator II	
APPV'D								DWG NO.	
MFG								pin 18-31-110	
Q.A								A3	
				MATERIAL:				SCALE:1:1	
				MO 40 / HRC 45				SHEET 1 OF 1	
				WEIGHT:					



Note:
-All fillets without dimension are R10
-All sharpness edges must be removed.
-Reference of general tolerance is ISO 8062(CT 10-11)
(Only for integers)

✓	ریخته گری	۹۱۳/۱	طول ۱۰۰+						
6.3	زبر تراشی	۸۹۶/۱	ملاجه صاف سطوح						
3.2	پرداخت								
1.6	پرداخت ظریف								
0.8	سنگ زنی	PM code:			سایز: A2	اندازه گذاری: mm	صفحه: 1/2		مقیاس: 1:5
نام قطعه: پخش کن مواد مربوط به ابتدای کوره روی بدنه اینلت									